

KE TRIN

5049385



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4379-5

Job Sheet 172943



Part No: D4379-5

Job Qty: 100 ea

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/2/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV D SHEET 3 IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIEWD BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	3/1/18	3/1/18	0.00	0.00	Start Up Machining-3		M.D. 18/03/08
100	Doosan	100 pcs	3/2/18	3/2/18	0.02	12.94	Doosan		M.D. 18/03/08
120	QC	100 pcs	3/2/18	3/2/18	0.00	0.00	QC8		Went 16/03/12
130	Packaging	100 pcs	3/2/18	3/2/18	0.00	0.00	Packaging3-2		EL
140	QC21-SA	100 Ea	3/2/18	3/2/18	0.00	0.00	QC21		

Part Op 100 - turn as per Dwg and folio FB300
Descriptions: 130 - LOCATION: WA001

21 MAR 12 2018
9-50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	4.1000 ft (.041 ea)	90-Start up Operation	

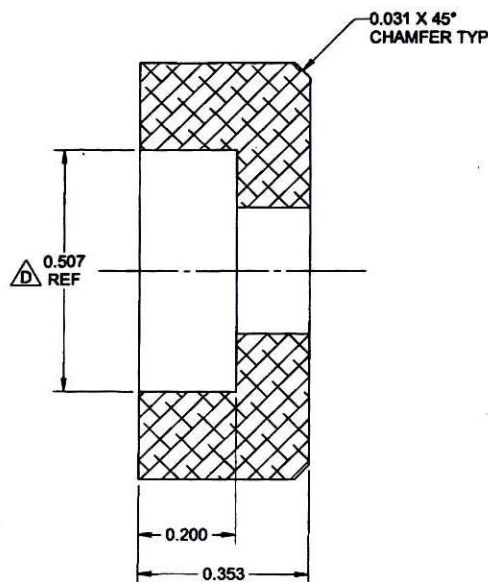
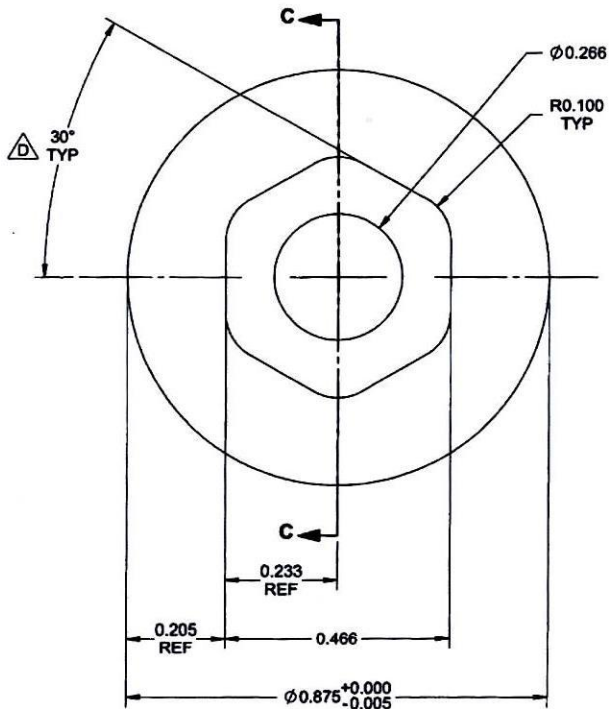
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	4	71	0

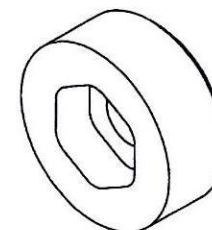
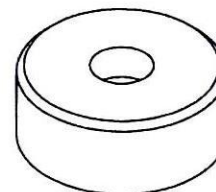
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate Cup	0.875Inches + 0.000 - 0.005	0.873 0.875 0.870	Diameter	
2	Wearplate Cup	0.266Inches + 0.006 - 0.001	0.267 0.272 0.265	Diameter	
3	Wearplate Cup	0.466Inches ± 0.010	0.465 0.476 0.456		
4	Wearplate Cup	0.353Inches ± 0.010	0.353 0.363 0.343		
5	Wearplate Cup	0.031Inches ± 0.010	0.031 0.041 0.021		
6	Wearplate Cup	45.000Degrees ± 0.500	45° 45.500 44.500	Angle	
7	Wearplate Cup	0.200Inches ± 0.010	0.201 0.210 0.190		
8	Wearplate Cup	0.507Inches ± 0.010	0.506 0.517 0.497		

Plex 3/1/18 11:48 AM dart.logan.david

8 7 6 5 4 3 2 1



SECTION C-C



D4379-5 WEARPLATE CUP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172943

RELEASE
2016-02-23

20180301

APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. D
MFG. APPR.	JLM	D4379	SHEET 3 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE CUP	NTS
DATE	15.12.17	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S049389



Part: D4379-5

Job No: 172943

Serial No/Batch: S049389

Revision:

Inspector:

Date: 03/08/18